

Installation of Suppressor

Always Ensure the Firearm is Unloaded and Safe when Attaching or Removing Suppressor

1. Remove the magazine from the firearm, retract the bolt or slide and lock it open. Visually and physically inspect the chamber to ensure the firearm is empty and unloaded. Engage the safety.
2. Ensure that the threads on the barrel and suppressor are clean and undamaged, screw the suppressor onto the barrel threads until the suppressor completely shoulders against the barrel.
SPECIAL CARE MUST BE TAKEN TO AVOID CROSS-THREADING. DAMAGE TO THE SUPPRESSOR AND BARREL THREADS WILL RESULT AS WELL AS MISALIGNMENT OF THE SUPPRESSOR WITH THE BORE OF THE FIREARM.
THIS MAY RESULT IN A POTENTIAL BAFFLE STRIKE THAT COULD CAUSE SERIOUS PERSONAL INJURY AND DAMAGE TO BOTH THE FIREARM AND SUPPRESSOR.
3. Since thread mounted suppressors are known to loosen up and unscrew during firing, **IT IS EXTREMELY IMPORTANT THAT THE OPERATOR FREQUENTLY CHECKS THAT THE SILENCER REMAINS SECURELY THREADED ONTO THE BARREL.** Please note the suppressor will be very hot during and after firing. Wait until the suppressor cools or use a leather glove to retighten the silencer if it loosens during use.

Disassembly and Cleaning

It is recommended that the suppressor be cleaned regularly.

To disassemble:

1. **MAKE SURE FIREARM IS UNLOADED**
2. Remove suppressor from host firearm.
3. Use a T-45 Torx wrench to unscrew the cap of the suppressor and remove baffles.
If excessive fouling has occurred, a wooden dowel can be used to push the baffles out, care must be taken to avoid damage to the baffles.

To reassemble install the stainless steel baffle first followed by the remaining aluminum baffles in any order and tighten the baffle cap.

Limited Lifetime Warranty

This warranty covers any defects in workmanship and materials for the lifetime of the original owner. This warranty does not cover damage to the firearm or suppressor caused by hand-loaded ammunition, misuse, negligence, abuse or modifications.

Disclaimer of Liability

Mack Brothers assumes no liability for damage and or injuries that result in whole or in part from product malfunctions, negligent, criminal, or improper use, reloaded or defective ammunition.