

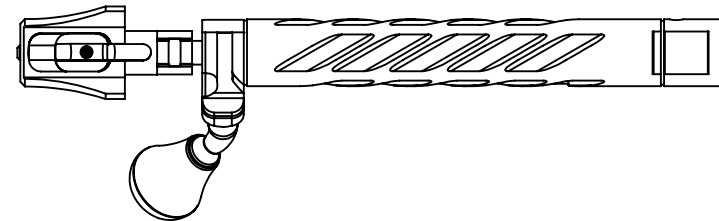
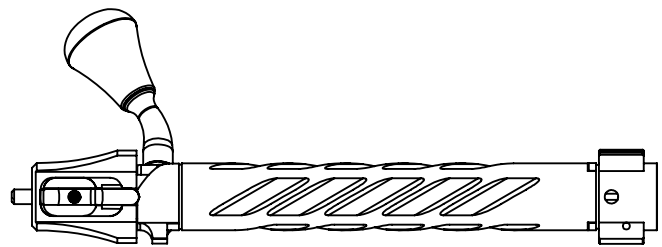
Remington Replacement Bolt Instructions



Removing the firing pin assembly from the cocked position, Figure 1:

With the bolt shroud facing you, rotate the shroud and firing pin assembly 90deg. Clockwise. Firing pin assembly will pop out as shown in Figure 2.

B

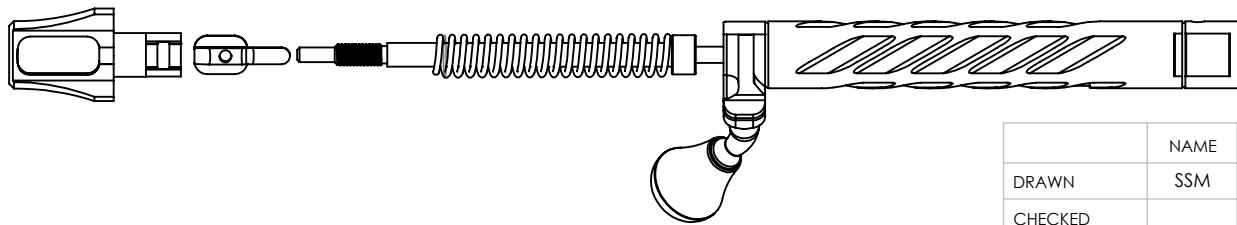


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Firing pin removal:

Remove both set screws using a 1/16" hex wrench. Screws are 6-32 set screws. To remove firing pin, unthread firing pin from cocking piece after set screws are removed. **Spring and pin are under spring load.**

When replacing the firing pin, align indent in firing pin thread with hole in cocking piece and secure with both set screws in the indent. **Use Blue Loctite on last set screw only.**



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A

	NAME	DATE
DRAWN	SSM	8/11/17
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

Mack Brothers		
SIZE	DWG. NO. 1	REV
A		1
SCALE: 1:2	WEIGHT:	SHEET 1 OF 2

2

1

Extractor Removal

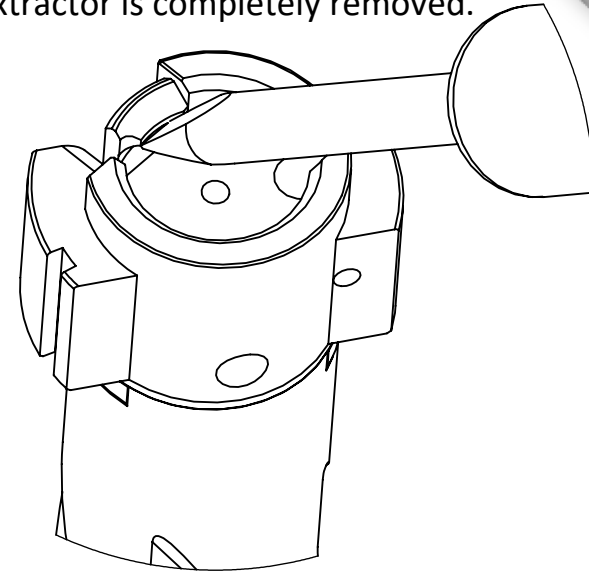
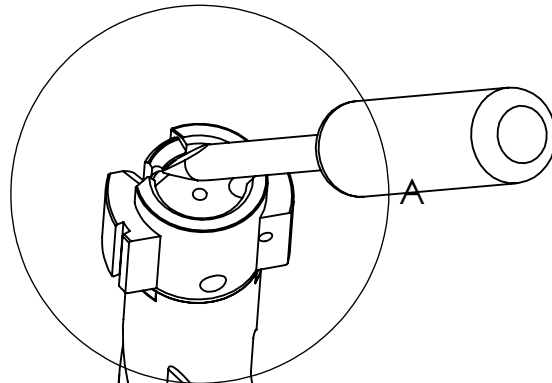


Removal:

With bolt face toward you, slide flat head screw driver under extractor lip and push extractor away from bolt. Be careful not to mar the face of the bolt. While extractor is being pushed away from bolt, lift extractor up to unseat the extractor and continue lifting up until the extractor is completely removed.

B

B



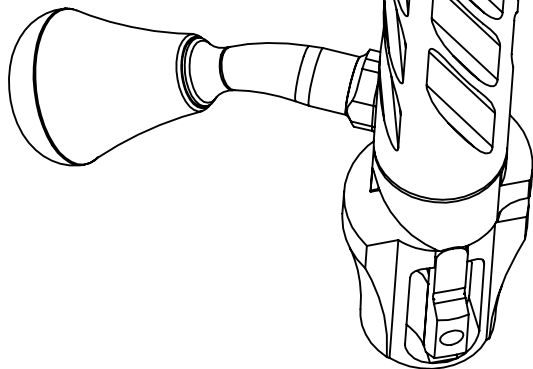
DETAIL A
SCALE 2 : 1

Replacement (No Tools Needed):

To replace extractor, insert extractor into bolt body groove. Squarely press into place until extractor is seated flush with bolt face.

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	NAME	DATE	Mack Brothers TITLE: Remington Replacement Bolt Instructions	
DRAWN	SSM	8/11/17		
CHECKED				
ENG APPR.				
MFG APPR.				
Q.A.				
COMMENTS:			SIZE A	DWG. NO. 2
			SCALE:	REV 1
			WEIGHT:	SHEET 2 OF 2

2

1