Thank you for your purchase!

It means a lot to us that you chose to buy a Mack Brothers' product. If you find yourself in need of help, please reach out to our team with your questions. We are always here to help!

605.720.0002
www.macbros.com
info@macbros.com

FIND US AND CONNECT ON SOCIAL MEDIA

Facebook - Mack Brothers
Instagram - mackbrosofficial

What you'll find in these instructions:

→ Disclaimer of Liability
→ Warranty Info
→ Tenon specs and print
→ Bolt Assembly
→ Extractor Removal
→ Contact Info

Disclaimer of Liability

I. In no event does Mack Brothers become liable for consequential damages. Mack Brothers assumes no liability or responsibility for damage, injury, and/or death that results in whole or in part from improper or criminal use, product malfunctions, negligence, or reloaded/defective ammunition.

II. Failure to read and follow the instructions set forth in this manual may create a potentially dangerous situation for the operator and/or damage to the firearm. If you do not not understand the instructions in this manual, it is your responsibility to reach out for clarification or seek guidance.

Limited Lifetime Warranty

I. Mack Brothers offers a limited lifetime warranty that covers any defects in workmanship and materials for the lifetime of the original owner. This warranty does not cover damage to the firearm caused by reloaded or defective ammunition, misuse, negligence, abuse, and modifications not related to manufacturing defects.

II. The limited lifetime warranty will become void if the firearm is found altered or modified in any way.

III. Warranty claims will be reviewed on a case by case basis to determine fault or cause of issue.

IV. Any repairs needed as a result of customer negligence or normal wear and use, can be repaired by Mack Brothers staff. An estimate will be provided based on the amount of repairs deemed necessary and/or requested by the customer.

WARRANTY INFORMATION

What Our Warranty Covers

- If you believe the firearm is defective in any respect, it should be returned to us within 30 days of purchase. If after receipt and inspection of the firearm, Mack Brothers determines that there is a defect that occurred due to manufacturing/workmanship, all parts and labor will be covered, or a refund will be given at our discretion.
- Fill out the warranty claim form and submit it to Mack Brothers.
- Do not return the firearm to the dealer you purchased or picked up the firearm from. Call Mack Brothers or visit the website for support and how to move forward. Mack Brothers is not responsible for damage caused to the firearm in shipments to or from our facilities.

What our Warranty Does Not Cover

- Any component not manufactured by Mack Brothers.
- Normal wear and tear to the finish of the receiver or bolt.
- Damage to the receiver or bolt that is determined to be the result of abuse, neglect, misuse, corrosion, improper care, or careless or improper handling.
- Damage due to the use of wrong caliber ammunition, or ammunition other than high quality commercially manufactured ammunition in good condition.
- Damage or malfunction due to alterations, unauthorized adjustments, parts replacement or service of the receiver or bolt by anyone other than an Mack Brothers authorized employee.
- Transportation to and from our facilities, government fees, damage caused by improper maintenance, damage caused by non-standard ammunition, modifications not performed by Mack Brothers, unauthorized repair, misuse, abuse or alteration of the product voids this Limited Lifetime Warranty.
- In the event an order is damaged or lost while in transit, please notify Mack Brothers as soon as possible. We will file a claim with the carrier and replace, or credit your purchase as needed once the claim has been completed. The length of time to process a claim varies. Note: In the event of damage, please keep all packaging materials, boxes, and products on hand until the claim has been processed. Failure to do so will result in delays and possible termination of the claim.
- Consequential or incidental damages and/or expenses, or any other expenses are not covered by this warranty.
- This warranty is not valid for sales outside the United States.

P: 605.720.0002
F: 605.720.4486
info@macbros.com
www.macbros.com

MACK BROTHERS
ELEMENT BOLT ACTION

WARNING
ALWAYS INSURE THE FIREARM IS UNLOADED AND ON SAFE

1. Fitting a barrel to the receiver must be performed by a competent gunsmith and the threaded tenon specifications supplied should be confirmed before any barrel and chamber fitting is performed.

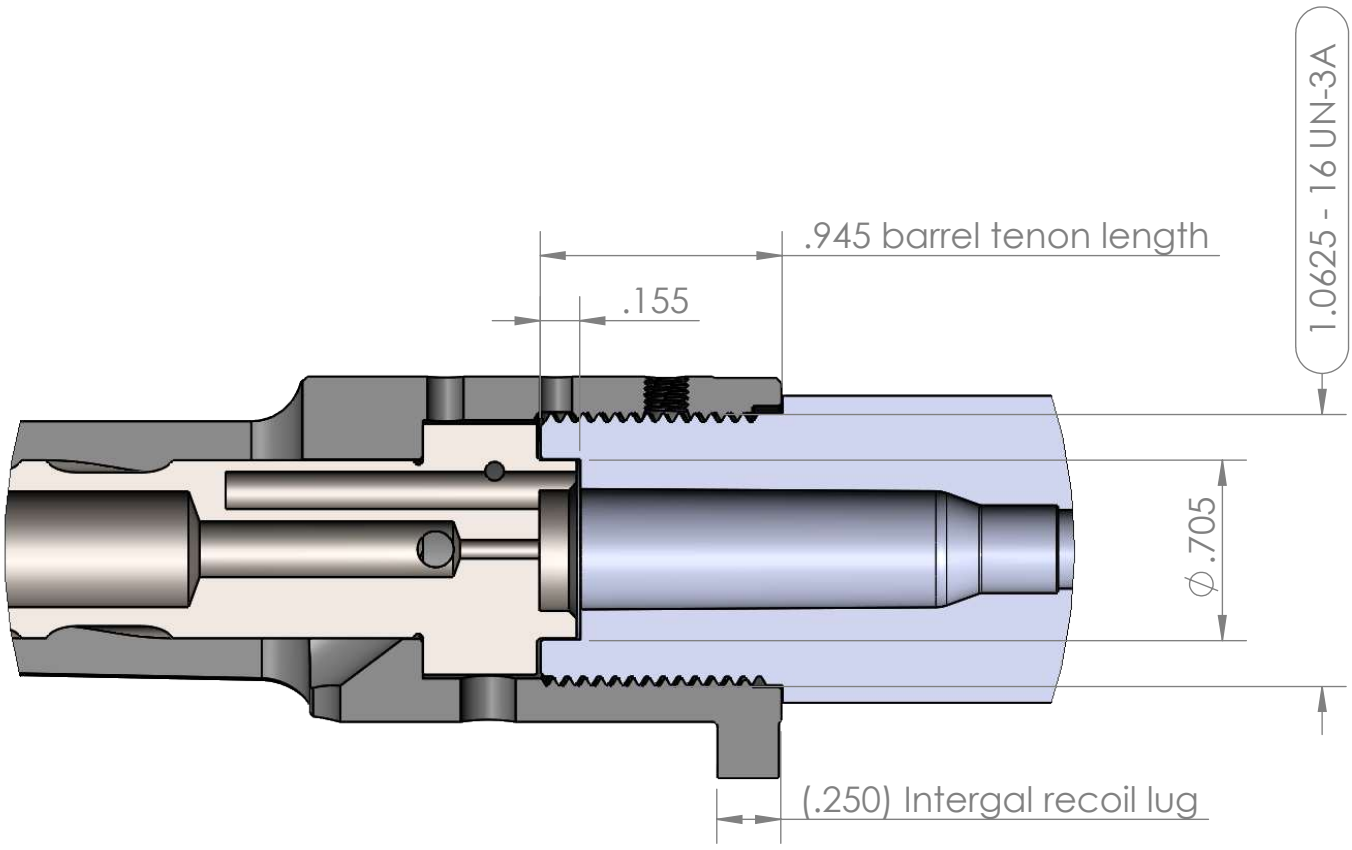
LIMITED LIFETIME WARRANTY

2. This warranty covers any defects in workmanship and materials for the lifetime of the original owner. This warranty does not cover damage to the firearm caused by hand-loaded ammunition, misuse, negligence, abuse, modifications not related to manufacturing defects.

DISCLAIMER OF LIABILITY

3. Mack Brothers assumes no liability for damage and or injuries that result in whole or in part from improper installation, product malfunctions, negligent, criminal, improper use, and reloaded or defective ammunition.

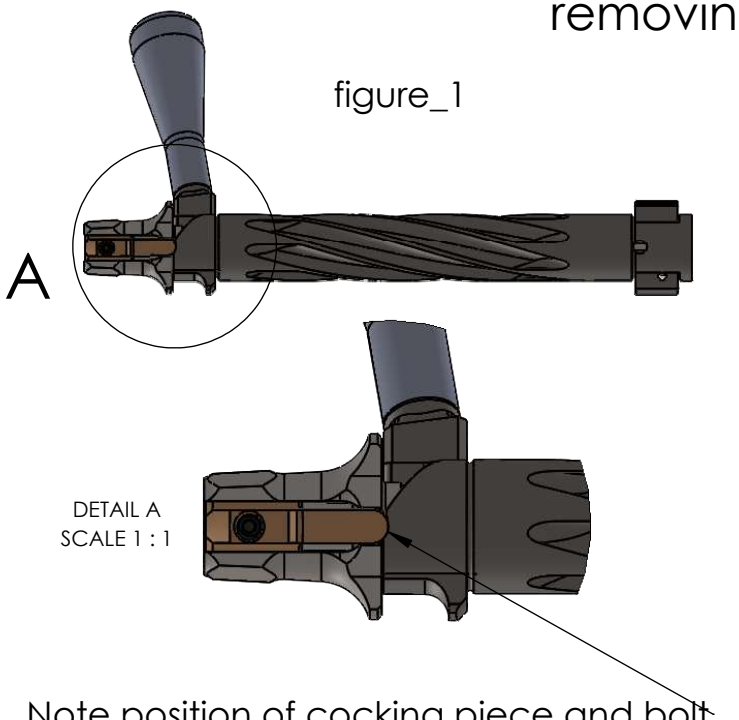
DIMENSIONS ARE REFERENCE ONLY AND MUST BE VERIFIED



ELEMENT Bolt Instructions

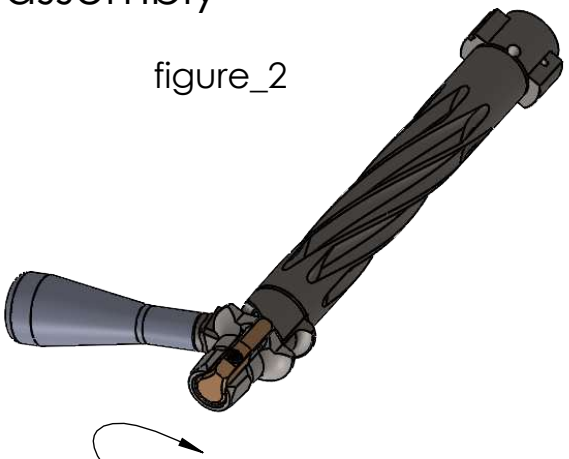
removing the fire control assembly

figure_1



Note position of cocking piece and bolt

figure_2



To remove fire control assembly:
must start from position (shown figure_1)
and rotate the shroud/cocking piece clockwise
The fire control assembly will pop out as shown in Figure_3

Firing pin removal:
Remove both 6-32 set screws completely from the cocking piece using a 1/16" hex wrench.
Now, un-thread the firing pin from cocking piece, NOTE: firing pin is under main spring pressure.

Firing pin replacement:
Align indent in firing pin thread with hole in cocking piece and secure with (1) 6-32 set screw.
Now install the 2nd, 6-32 setscrew and use Blue 243 Loctite on this last set screw only.

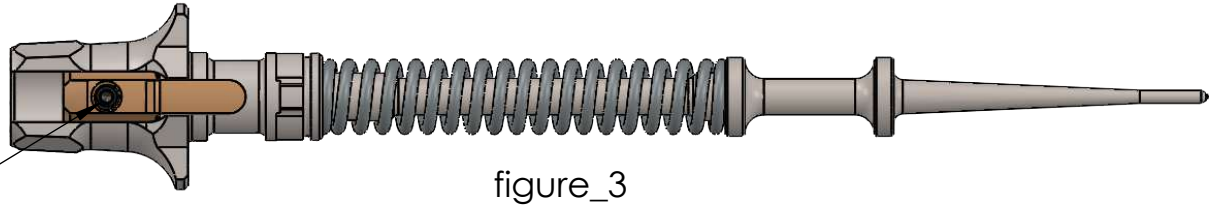
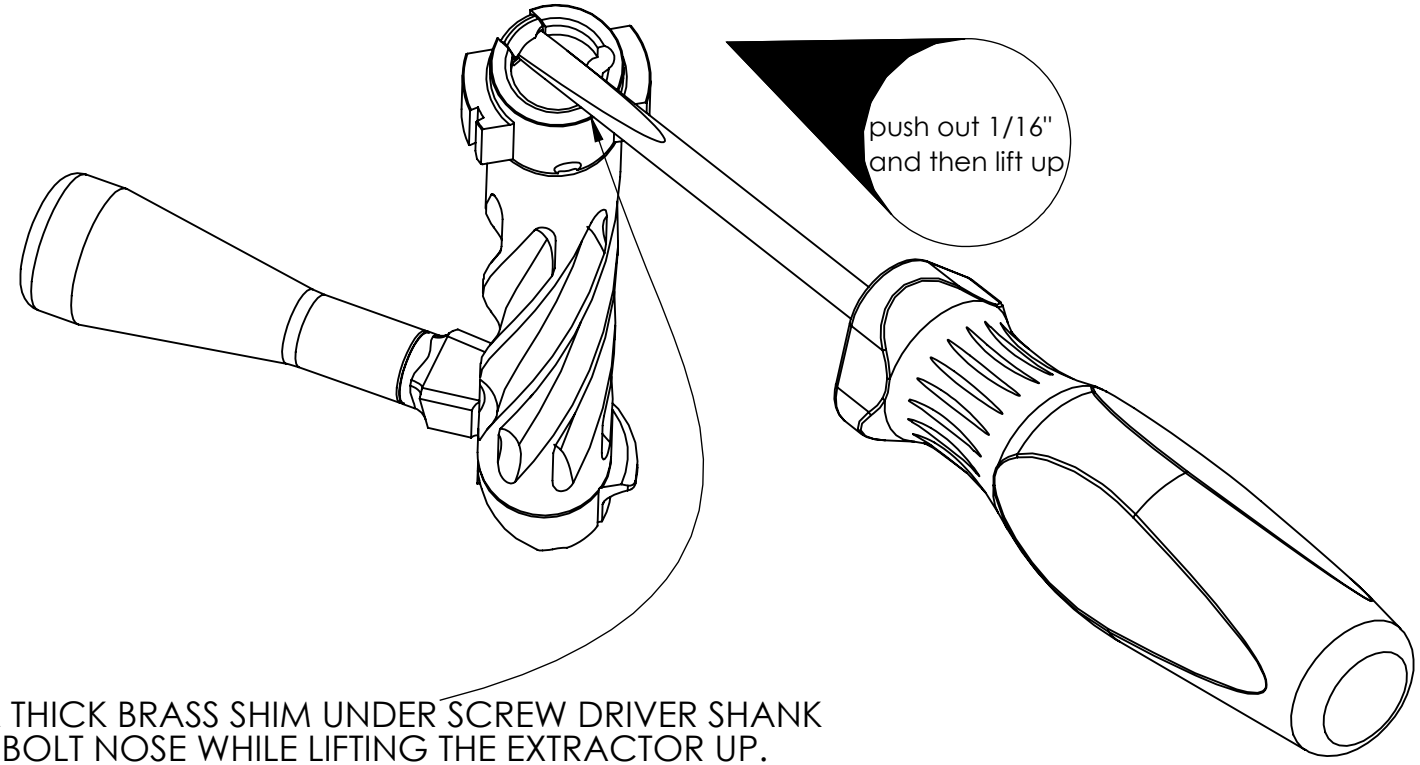


figure_3

(2) 6-32 set screws

Extractor Removal

Removal:
With bolt face toward you, slide flat head screw driver under extractor lip and push extractor away from bolt. Be careful not to mar the face of the bolt. While extractor is being pushed away from bolt, lift extractor up to unseat the extractor and continue lifting up until the extractor is completely removed.

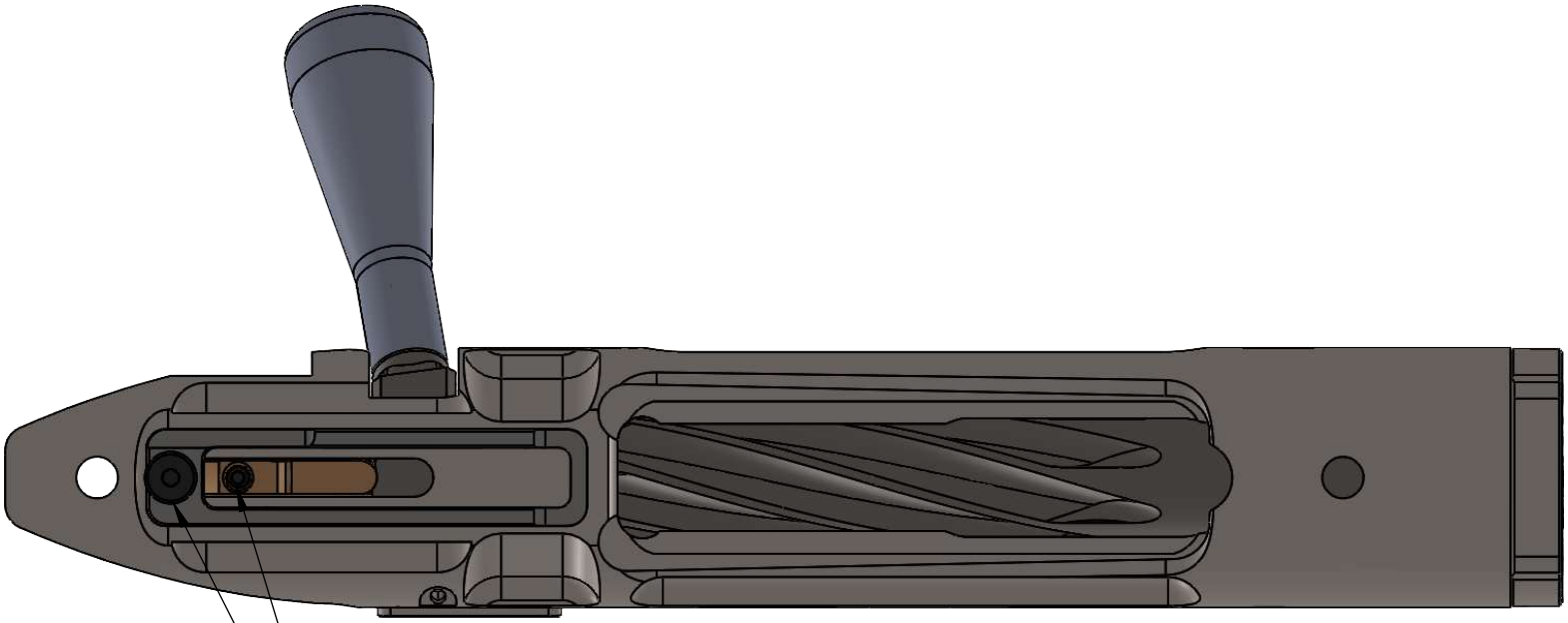


NOTE : USE A THICK BRASS SHIM UNDER SCREW DRIVER SHANK
TO PROTECT BOLT NOSE WHILE LIFTING THE EXTRACTOR UP.

Replacement (No Tools Needed):
To replace extractor, insert extractor into bolt body groove.
Press into place until extractor is seated flush with bolt face.

DISCLAIMER OF LIABILITY

MACK BROTHERS assumes no liability for damge and or injuries that result in whole or in part from improper installation or from product malfunctions from negligent, criminal or improper use. Including reloaded or defective ammunition.



Trigger Hanger Screw and Cocking Piece Set Screw
Must be secured with Blue 243 Loctite prior to final assembly.
All ELEMENT models use this thread locking procedure.